

Means and method for baling straw, hay and like materials.

Patent number: EP0290180

Publication date: 1988-11-09

Inventor: YEARDLEY JOHN KENNETH

Applicant: BRIDON PLC (GB)

Classification:

- **international:** A01F15/14

- **european:** A01F15/14B

Application number: EP19880303723 19880426

Priority number(s): CA19880573683 19880803;
GB19870010148 19870429

Also published as:

GB2204563 (A)

CA1334637 (A)

EP0290180 (B1)

Cited documents:

CA1093376

GB1218648

GB2150073

DE2705101

Abstract of EP0290180

A method of baling straw, hay and like materials by feeding wrapping material (14) around a cylindrical bale (19) to hold the bale together is provided, in which method the wrapping material comprises a plurality of ends of twine (14) which are fed simultaneously around the bale at positions spaced apart axially along the bale. The wrapping material comprises a baler twine package (5) comprising a plurality of spooled ends of twine mounted co-axially and side-by-side on a common carrier (12), whereby in use the ends can be withdrawn simultaneously from positions spaced apart along the carrier to wrap a bale.

Data supplied from the **esp@cenet** database - Worldwide



(12)

EUROPEAN PATENT APPLICATION

(21) Application number: 88303723.6

(51) Int. Cl.⁴: A01F 15/14

(22) Date of filing: 26.04.88

(30) Priority: 29.04.87 GB 8710148

(43) Date of publication of application:
09.11.88 Bulletin 88/45

(84) Designated Contracting States:
AT BE CH DE ES FR GB GR IT LI LU NL SE

(71) Applicant: BRIDON PLC
Carr Hill
Doncaster Yorkshire DN4 8DG(GB)

(72) Inventor: Yeardley, John Kenneth
42 Westmount Road,
London. SE 9(GB)

(74) Representative: Woodin, Anthony John et al
Fitzpatrick's Europe House Box No. 88 World
Trade Center East Smithfield
London E1 9AA(GB)

(54) Means and method for baling straw, hay and like materials.

(57) A method of baling straw, hay and like materials by feeding wrapping material (14) around a cylindrical bale (19) to hold the bale together is provided, in which method the wrapping material comprises a plurality of ends of twine (14) which are fed simultaneously around the bale at positions spaced apart axially along the bale. The wrapping material comprises a baler twine package (5) comprising a plurality of spooled ends of twine mounted co-axially and side-by-side on a common carrier (12), whereby in use the ends can be withdrawn simultaneously from positions spaced apart along the carrier to wrap a bale.

MEANS AND METHOD FOR BALING STRAW, HAY AND LIKE MATERIALS

This invention is concerned with a means and method for baling straw, hay and like materials.

For many years, baling machines have been used to produce rectangular bales which have been secured by twine disposed round them and thereafter knotted to prevent removal. More recently, baling machines were introduced which produce round (i.e. generally cylindrical) bales which have been secured by wrapping a single length of twine round them, and more recently still it was found that if a sufficient number of turns was used then the bale was secure without any need to knot the twine.

In these latter embodiments the baling machine (baler) collects the straw or other material and rolls it into a bale. When sufficient material has been collected, so that the bale is of the desired size, the baler must then pause while twine is applied to the bale. The time taken to apply the twine, and thus to secure the bale, may be substantial. In order to reduce this time some balers have been produced which use a net instead of twine to secure round bales. The net requires fewer laps round the bales, with consequent time saving, but the cost of the net is considerably more than that of twine.

The present invention seeks to provide a means and method which enable bales to be secured quickly and cheaply by twine - thus, with the cost-saving benefits of twine and with at least some of the time-saving benefits of netting. To attain this end it proposes a baler twine package comprising a plurality of spools of twine mounted co-axially and side-by-side on a common carrier, whereby the free twine ends can be withdrawn simultaneously from positions spaced apart along the carrier to wrap a bale. It also proposes a method of securing a cylindrical bale by feeding around the bale, to hold it together, a plurality of ends of twine, the ends being fed simultaneously around the bale at positions spaced apart axially therealong.

Accordingly, in a first aspect the invention provides a baler twine package comprising a plurality of spooled ends of twine mounted co-axially and side-by-side on a common carrier, whereby in use the ends can be withdrawn simultaneously from positions spaced apart along the carrier to wrap a bale.

The twine package can be made with overall dimensions similar to those of a roll of netting, so that it can be fitted into the netting housing on a baler and used instead of netting. Typically the package will be around 4ft (1.2m long) and 6ins (15cm) in diameter.

The number of ends of twine may be varied

depending on the size of the bales. However, preferably there are at least 4 ends (otherwise the bale may not be properly secured), but not more than 10 ends (otherwise each spool will be too short; it is desirable for the spools to carry around 1.25 miles [2Km] of twine). Typically, there will be 6 or 8 ends, or one end per 6-8 in (15-20cm).

It has been found that only three or four wraps of each end round the bale is necessary to make the bale secure without knotting (the ends of course being wrapped simultaneously), compared with either a conventional twine system which requires twelve to fourteen wraps or a net system which requires two to three wraps.

In one form of the invention, each end is wound on to its own hollow core, and the carrier comprises a spindle passing through the hollow cores. The hollow cores may be flanged (as in a cotton reel, for instance) or unflanged (simple tubular bobbins). They may be fixed to the spindle or (preferably) may be rotatable thereon. In any event, if on unflanged cores the spooled ends should desirably be mounted in tight side-by-side engagement (with the cores possibly glued together) to minimise the risk of the twine, during withdrawal, entering between the spools and becoming jammed.

In another arrangement, however, the ends may be wound directly on to the common carrier. In that case, to minimise the risk of the jamming of twine as mentioned above, the ends should either be wound in close engagement side-by-side, or - and preferably - the windings of adjoining ends of twine should overlap one another, layer by layer.

The twine used in the present invention may be any suitable such twine. That commonly used in the Art is the so-called "Raffia grade", comprising twisted and partly fibrillated polypropylene film about 2mm in diameter. However, the twine may be in the form of flat polypropylene tape, which may become partly fibrillated in spooling and in use. Of course, other synthetic or natural materials may be used for the twine; for example, the twine may be a biodegradeable synthetic material.

In its second aspect the invention provides a method of baling straw, hay and like materials which includes feeding wrapping material around a cylindrical bale to hold the bale together, in which method the wrapping material comprises a plurality of ends of twine which are fed simultaneously around the bale at positions spaced apart axially along the bale.

The following is a description, by way of example, of an embodiment of the invention, reference being made to the accompanying schematic draw-

ings in which

Figure 1 shows a general view of a baler of the type with which the invention is concerned; and

Figure 2 shows a perspective, and diagrammatic, view of the inventive twine package being used to secure a bale.

The baler of Figure 1 is a power-driven wheel-mounted device having an outer cylindrical casing (1) within which are peripherally mounted a series of driven "rollers" (as 2) that "wind up" straw fed in by a tined roller (3) via opening (4).

Mounted atop the casing 1 is a multi-ended roll of twine (5) whose several ends (6) are fed via a series of powered rollers (as 7) into the interior of the casing -and, at the appropriate time, around the formed bale (8).

The details of the invention are more clearly seen in Figure 2. A baler twine package (5) comprises a plurality of spooled ends (14) of twine. Only four spools (10) are shown in the drawing, but in practice larger numbers (e.g. 6-8) of spools would usually be provided. The twine on each spool 10 is wound in conventional fashion on a hollow core (11), and the cores are slid on to a spindle (12) so that the spools 10 are in close side-by-side engagement. The package is disposed in a package holder (18) of a baler so that it can rotate thereon about the spindle axis, under the control of a package tensioner (16). The ends 14 of twine from the spools 10 pass over a guide bar (15) and then round feed rollers (17) to a spread roller (18). From the roller 18 the twine passes to the rotating bale (19; 8 in Figure 1), around which the ends are wound under tension. When the ends have been wrapped round the bale for the desired number of wraps, a cutter (20) severs the ends.

The baler is of commercially available form. However, as explained above, the present invention provides a novel form of wrapping package which can be used in such a baler with substantial advantages.

Claims

1. A baler twine package comprising a plurality of spooled ends of twine mounted co-axially and side-by-side on a common carrier, whereby in use the ends can be withdrawn simultaneously from positions spaced apart along the carrier to wrap a bale.

2. A baler twine package according to Claim 1, wherein each end is wound on to its own hollow core, and the carrier comprises a spindle passing through the hollow cores.

3. A baler twine package according to Claim 2, wherein the hollow cores are rotatable on the spindle.

4. A baler twine package according to Claim 1, wherein the ends are wound directly on to the common carrier.

5. A baler twine package according to Claim 4, wherein the windings of adjoining ends of twine overlap one another.

10 6. A method of baling straw, hay and like materials by feeding wrapping material around a cylindrical bale to hold the bale together, in which method the wrapping material comprises a plurality of ends of twine which are fed simultaneously around the bale at positions spaced apart axially along the bale

15 7. A method according to Claim 7, in which the wrapping material comprises a package according to any of Claims 1 to 6.

20

25

30

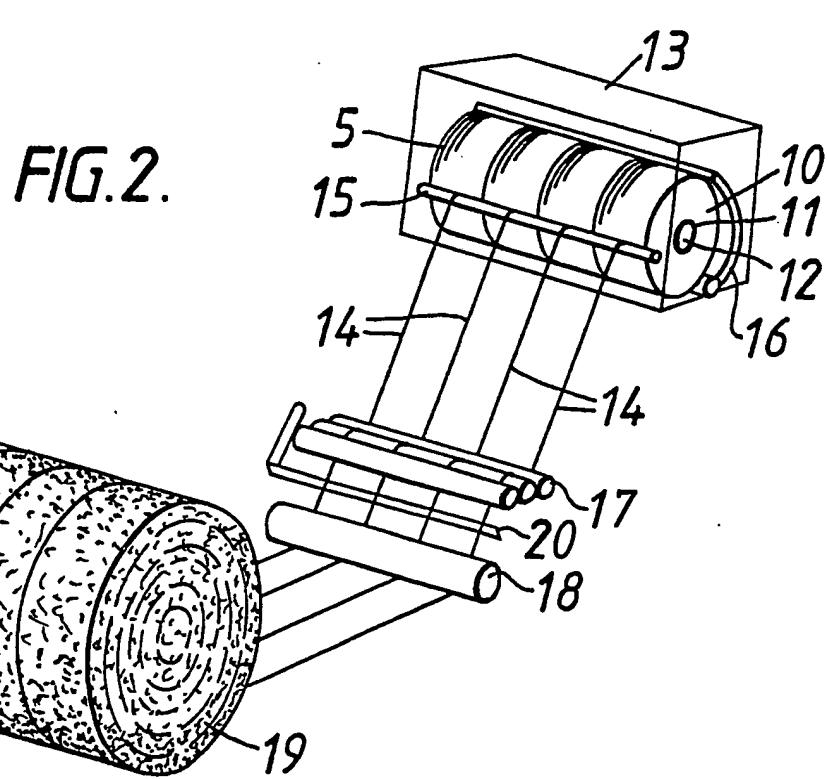
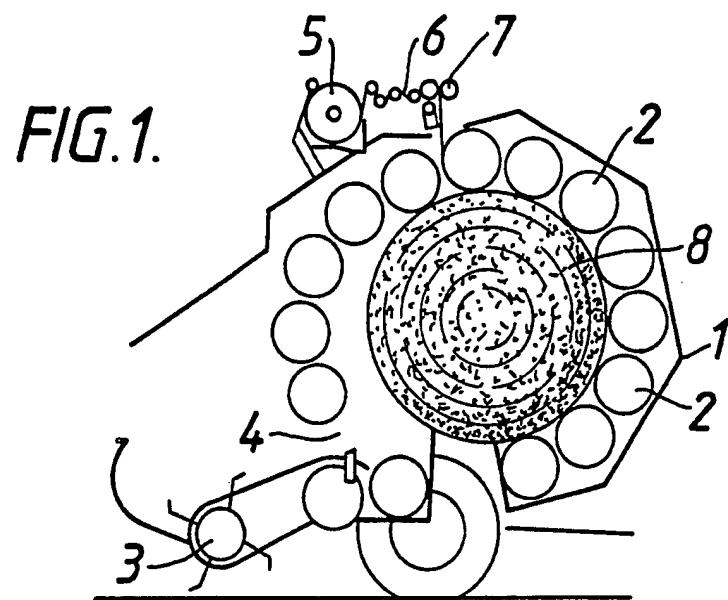
35

40

45

50

55





EP 88 30 3723

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
A	CA-A-1 093 376 (J. SHOKOPLES) * claim 1; figure 4 *	1	A 01 F 15/14
A	GB-A-1 218 648 (W.R.C. GEARY) * figures 1,2 *	1	
A	GB-A-2 150 073 (C van der Lely N V) * figure 1 *	1	
A	DE-B-2 705 101 (GEBRÜDER WELGER) * claim 5 *	2-4	

			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			A 01 F 15/00
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
BERLIN	08-08-1988	SAMWEL P.N.	
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone			
Y : particularly relevant if combined with another document of the same category			
A : technological background			
O : non-written disclosure			
P : intermediate document			

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- BLACK BORDERS**
- IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- FADED TEXT OR DRAWING**
- BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- SKEWED/SLANTED IMAGES**
- COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- GRAY SCALE DOCUMENTS**
- LINES OR MARKS ON ORIGINAL DOCUMENT**
- REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.